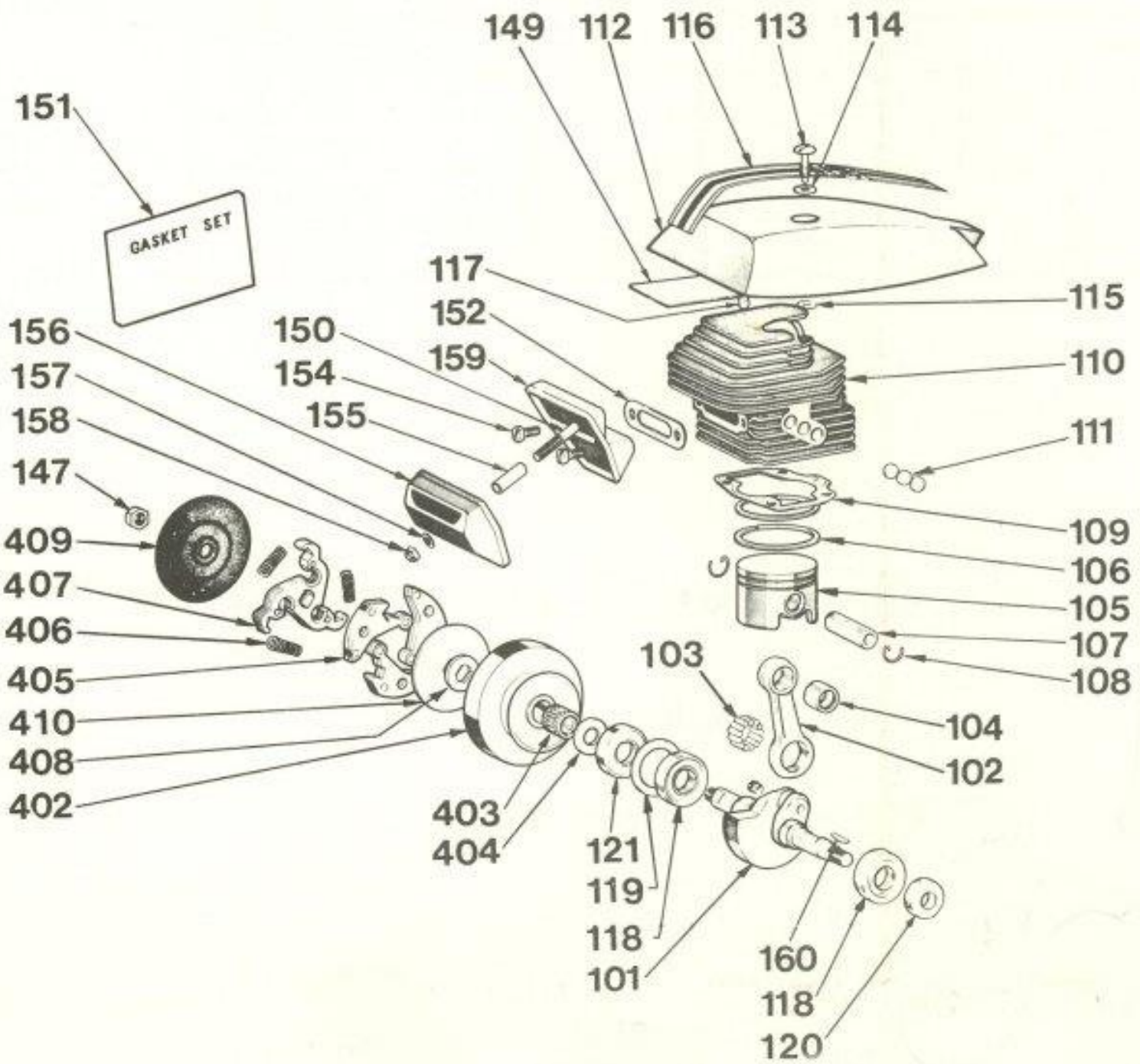
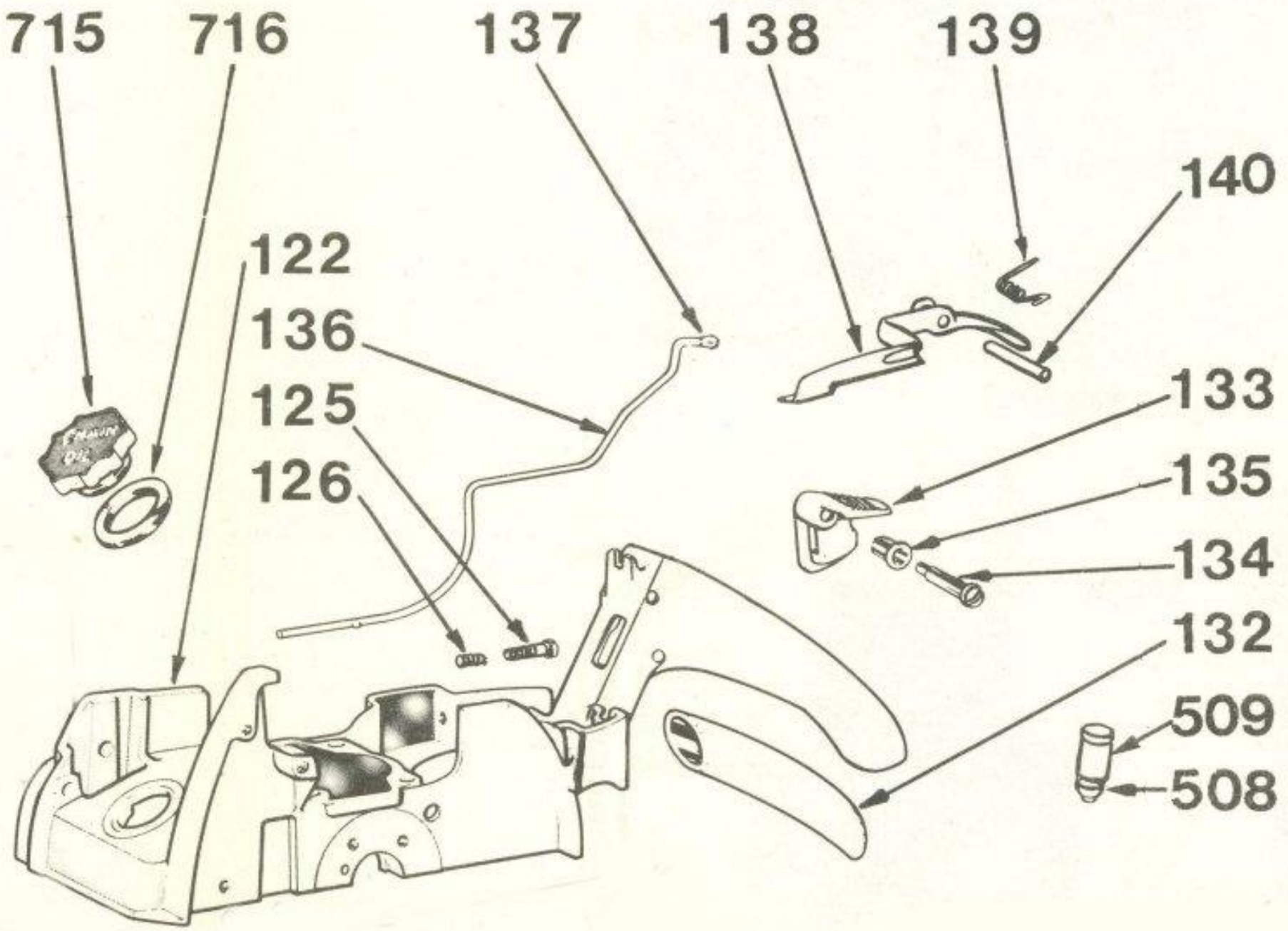


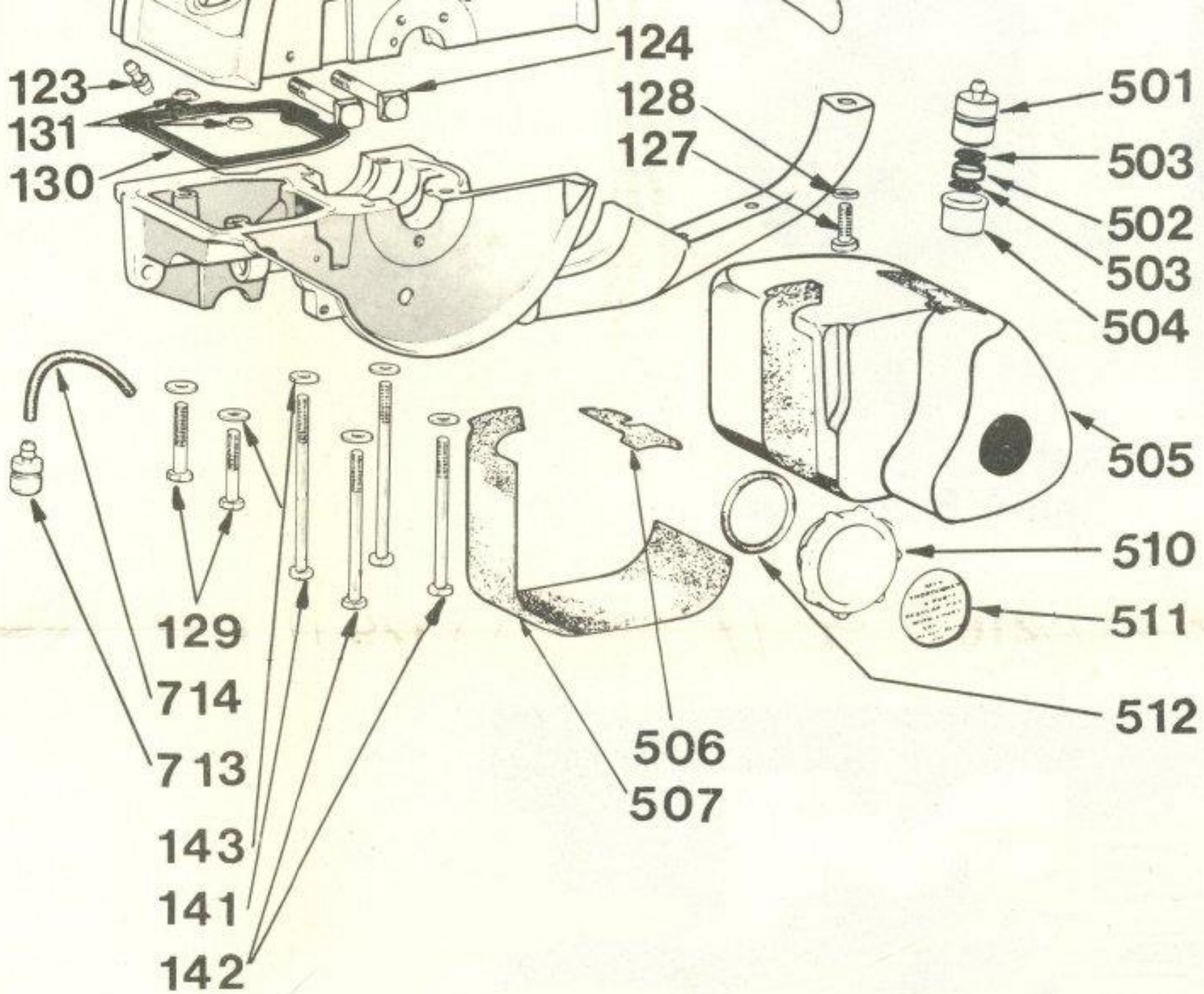
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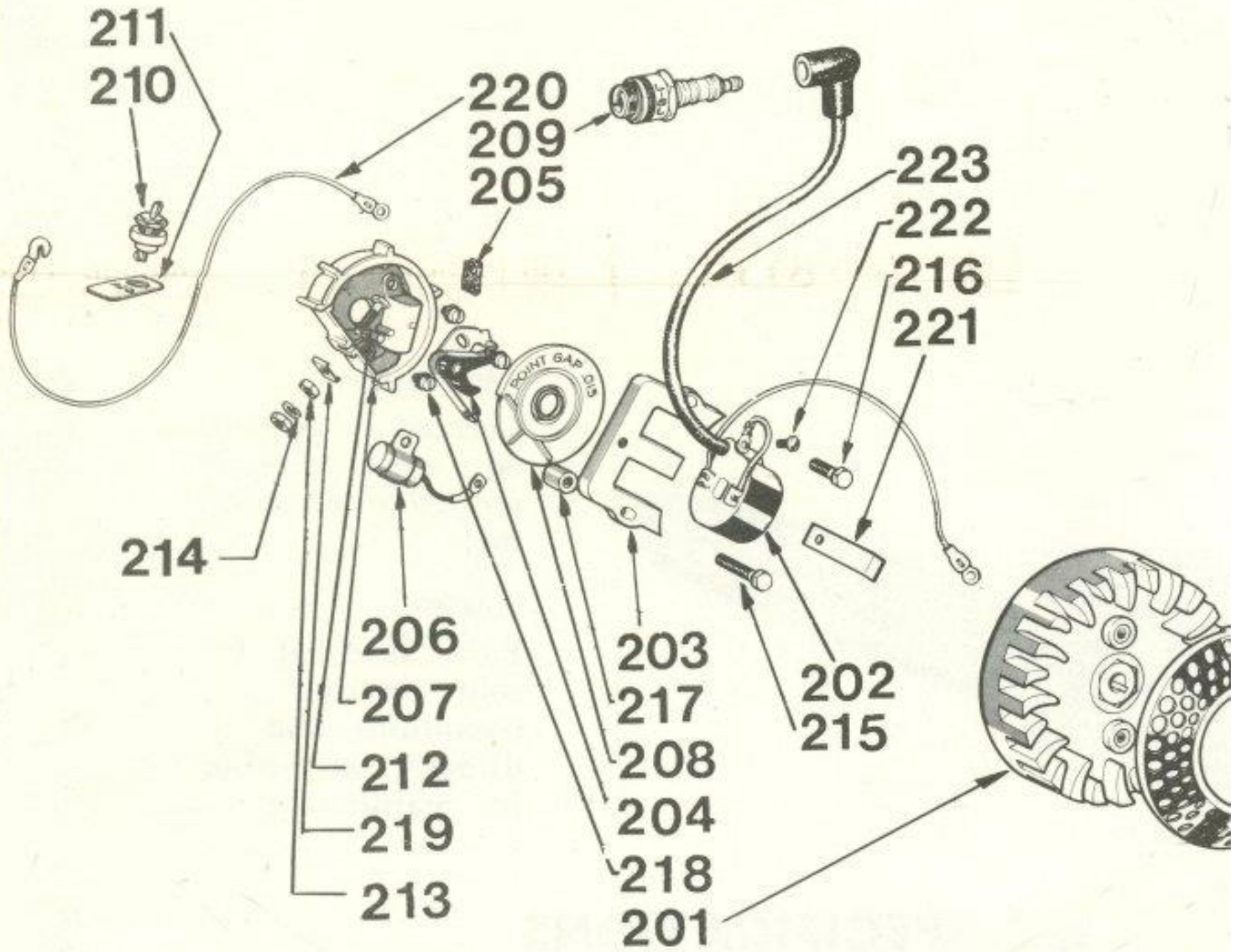
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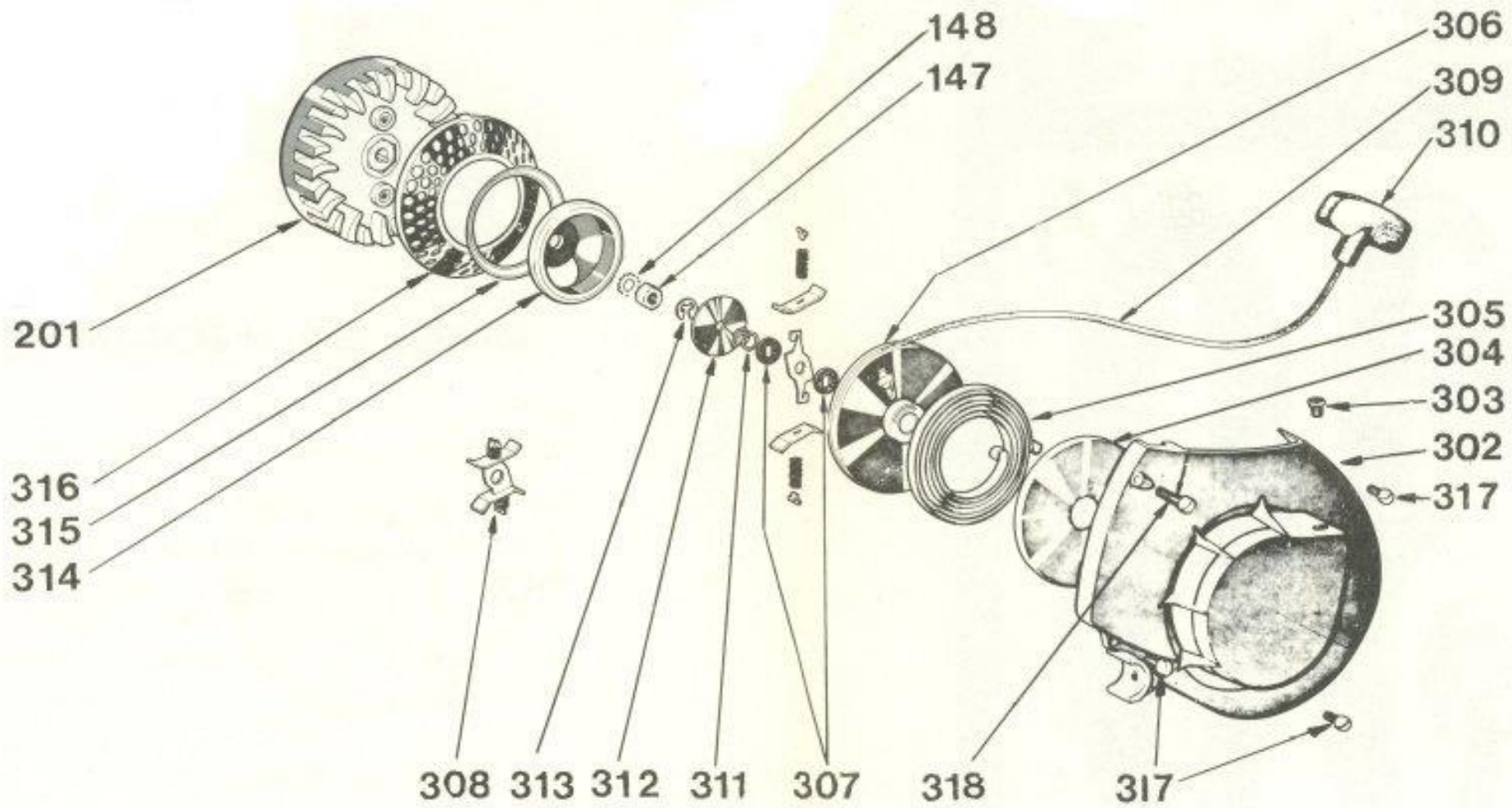
**PART
CHART**

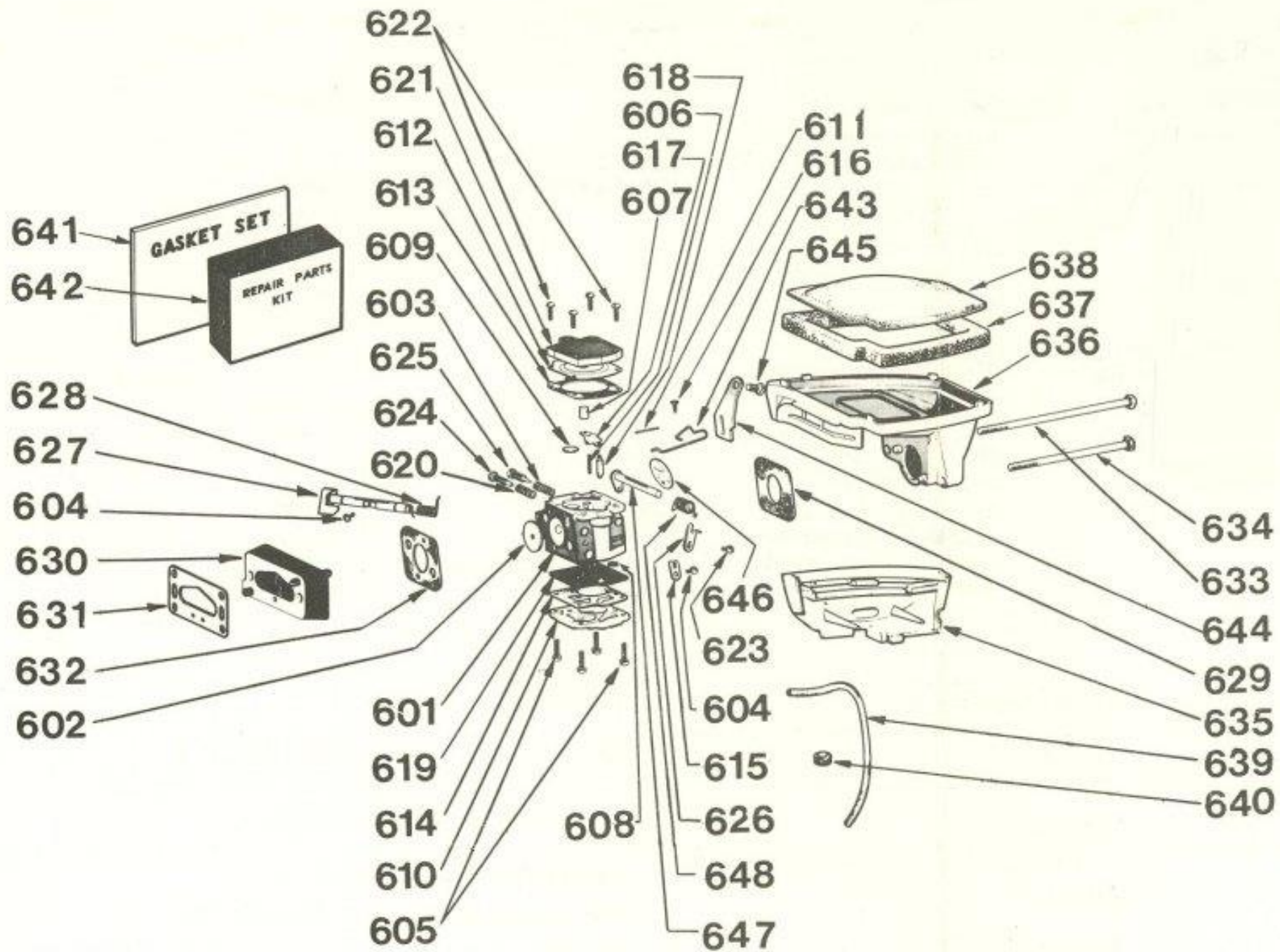


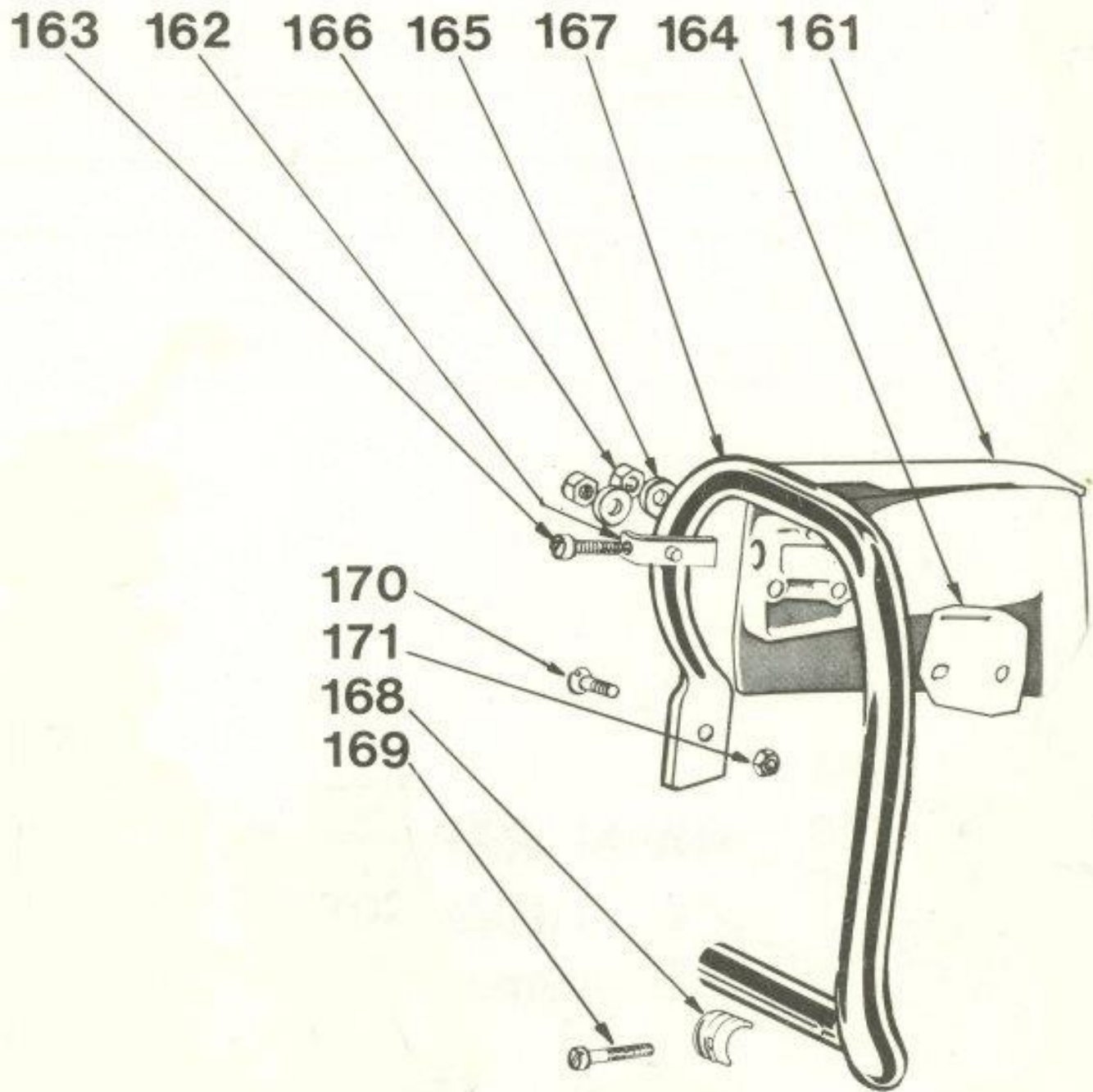












Ref. No.	Part No.	Description
101	178625	Crankshaft Assembly
102	178606	Connect'g Rod Assy (comp w/bearing)
103	178040	Rollers (Big End) (13 used)
104	270353	Wrist Pin Bearing
105	185045	Piston
106	185050	Piston Ring (2 used)
107	185017	Wrist Pin
108	178047	Retaining Clips (2 used)
109	178058	Cylinder Block Gasket
110	185612	Cylinder Block Assy. (includes†)
111	178061	†Core Plugs (6 used)
112	185641	Outer Shroud Assembly
113	177301	Shroud Screw
114	270026	Fibre Washer
115	178309	Washer
116	185303	Decal
117	178302	Insulator Pad
118	178030	Main Bearing (2 used)
119	178166	Retaining Ring
120	178032	Crankshaft Seal (Flywheel Side)
121	178033	Crankshaft Seal (Drive Side)
122	185602	Crankcase Assembly (includes*)
123	178627	Hose Fitting Assembly
124	178013	Bar Bolt (2 used)
125	731208c	Idle Speed Adjusting Screw
126	178368	Adjusting Screw Spring
127	706214ec	*Rear Handle Mounting Screw
128	275069	*Washer (2 used)
129	702214c	*Oil Tank Mounting Screw (2 used)
130	178065	Gasket (Crankcase)
131	178097	*Spacer C /Case Oil Tank (9 used)

130	178065	Gasket (Crankcase)
131	178027	*Spacer C/Case Oil Tank (2 used)
132	178169	*Handle Grip
133	185290	Oiler Lever
134	178291	Oiler Lever Screw
135	178294	Oiler Lever Bush
136	178295	Oiler Lever Push Rod
137	178288	Oiler Push Rod End Cap
138	178230	Throttle Trigger
139	178220	Throttle Trigger Return Spring
140	175231	Roll Pin Throttle Trigger Pivot
141	705614c	Lg Bolt Cr'g'se to Cyl Block (2 used)
142	704814c	Short Bolt (Crkse to Cyl Blk (2 used)
143	275069	Flat Washer (4 used)
144	178345	Bucking Spike
145	741264c	Screw c/sunk 1/4-28 x 3/4" L.G. (2 used)
146	850464c	Nut 1/4-28 Flexloc Hex Jam (2 used)
147	850466c	Nut (2 used)
148	854116el	Shake Proof Washer
149	178307	Instruction Decal
150	702264	Muffler Bolt
151	178710	Gasket Set
152	178140	Muffler Gasket
153	178631	Muffler Assembly (includes**)
154	735814cs	**Screw-Muffler to Cylinder Blk. (2 used)
155	178141	**Spacer Tube
156	178136	**Muffler Cover
157	275069	**Flat Washer
158	850464	**Muffler Cover Nut
159	178617	**Muffler Body
160	856303	Flywheel Key

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161	185648	Chain Cover Assy. (includes♦)
162	178649	♦Adjuster Assembly (includes††)
163	737814	**††Adjuster Screw
164	178160	Bar Pad Gasket
165	178359	Washer (2 used)
166	850065ch	Nut (Bar Bolt) (2 used)
167	178767	Handle Bar Assembly
168	21094	No Squash Washer
169	702414	Screw (Handle to Fan Housing)
170	741264c	Screw (Handle to Crank Case)
171	850364c	Flexlock Nut
201	178658	Flywheel
202	178145	Coil
203	178146	Core
204	178663	Breaker Assembly
205	178452	Cam Wiper Felt
206	178664	Condenser
207	178450	Contact Breaker Housing
208	178451	Breaker Housing Cover
209	10252	Spark Plug J.6J.
210	270238	Switch
211	183269	Switch Plate
212	178163	Screw 8-32 UNC x $\frac{5}{8}$ " long CAD
213	850008c	Nut #8-32 UNC-2B-CAD SAE (2 used)
214	854208c	Spring Lock Washer #8 CAD SAE
215	707210ec	Coil Mounting Screw—Long
216	706410e	Coil Mounting Screw—Short
217	178144	Coil Screw Spacer
218	735508spc	Fixed Contact Clamp Screw (3 used)
219	178453	Channel Washer
220	178087	Stop Switch Lead
221	178147	Coil Clip
222	177148	Coil Clip Screw
223	178666	High Tension Lead Assy

301	185674	Fan Housing & Starter Assembly including Starter
302	185675	Fan & Starter Housing Assembly
303	178327	Bushing
304	178287	Spring Retainer
305	178317	Spring
306	178297	Rotor
307	178100	Fibre Washer (2 used)
308	178676	Friction Shoe Assembly
309	178600	Starter Cord Assembly
310	178639	Tee Handle Assembly
311	178319	Brake Spring
312	178323	Brake Retaining Washer
313	178324	"E" Clip
314	178126	Starter Cup
315	178128	Starter Snow Shield
316	178127	Starter Screen
317	726010ec	Fan Housing Mounting Screw (3 used)
318	726810	10-24x1 $\frac{1}{8}$ Fan Housing Mounting Screw
401	178647	Clutch Assembly (includes†)
402	178653	Clutch Drum Assy. (comp. w/bearing)
403	178348	Sprocket Bearing
404	19029	Inside Thrust Washer
405	178654	†Clutch Shoe Assembly (3 used)
406	270363	†Clutch Spring (3 used)
407	178643	†Clutch Driver Assembly
408	276378	Outside Thrust Washer
409	178364	Clutch Side Plate Outer
410	178362	Clutch Side Plate Inner
501	177635	Fuel Pickup Assembly (includes†)
502	177386	†Felt Filter
503	270208	†Fuel Pickup Screen (2 used)
504	177099	†Fuel Pickup Cap
505	185765	Fuel Tank Assy (Comp. w/Grommets) (includes ***)
506	178225	***Fuel Tank Mounting Damper (small)
507	178224	***Fuel Tank Mounting Damper (large)
508	177229	***Grommet (Tank Vent)
509	177634	Tank Vent Assembly

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510	270675	Fuel Cap Assembly
511	178201	Fuel Cap Decal
512	19137	Fuel Cap "O" Ring
601	185095	Carburetor Complete
602	04119	Throttle Shutter
603	08793	Main Adjusting Screw Spring
604	010280	Screw & Lockwasher 4-40x3/16 Rd Hd
605	011441	(2) Screw & Lockwasher 6-32x3/8" Fil Hd
606	011503	Tension Spring
607	014374	Check Valve Nozzle
608	012727	Screen
609	012809	Welch Plug 11/32" Dia.
610	013167	Pump Cover
611	013210	Fulcrum Pin
612	013278	Diaphragm (Metering)
613	013215	Metering Diaphragm Gasket
614	013218	Fuel Pump Gasket
615	013219	Throttle Shaft Clip
616	013269	Screw 4-40x5/16" Oval Hd
617	013395	Inlet Control Lever
618	013396	Inlet Needle
619	013652	Fuel Pump Diaphragm
620	013692	Idle Adjusting Screw Spring
621	013708	Diaphragm Cover
622	013846	Screw & Lockwasher 4-40x3/8 Rd Hd
623	013849	(4 used) Screw & Lockwasher 3-48x1/4 Pan Hd.
624	013959	Idle Adjustment Screw
625	014252	Main Adjustment Screw
626	014726	Throttle Lever
627	014737	Throttle Shaft Assembly
628	014738	Throttle Return Spring
629	177079	Gasket (Carburetor to Aircleaner)
630	178096	Insulator Block

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631	178097	Gasket
632	177098	Carburetor Gasket (Insulator to Carb)
633	707410c	Screw (Long)
634	705810	Screw (Short)
635	185343	Grill
636	185750	Air Cleaner Body
637	178172	Foam Gasket
638	185174	Air Cleaner Element
639	178206	Fuel Pickup Hose
640	177229	Grommet
641	GS174	Carburetor Gasket Set
642	RK828	Carburetor Repair Parts Kit
643	185234	Choke Link
644	185236	Choke Guide Plate
645	72561dec	Screw Pan Hd SEMS 10-24 UNCx $\frac{3}{8}$ " Lg
646	013263	Choke Shutter
647	015049	Choke Shaft Assembly
648	014841	Choke Return Spring
701	178083	Piston Return Spring Washer
702	855010	Washer Spacer
703	178198	Push Rod Return Spring
704	183155	Oiler Piston "O" Ring
705	183256	Oiler Valve Disc. Assy.
706	183217	Spring
707	183199	Oiler End Cap
708	177188	Oiler End Cap 'O' Ring
709	177198	Oiler Piston Return Spring
710	183385	Valve Plate Washer
711	178296	Push Rod Felt
712	178197	Oiler Piston
713	271629	Oil Pickup Assembly
714	178270	Oil Pick-up Hose
715	275638	Oil Cap Assembly
716	271258	Oil Cap Gasket

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